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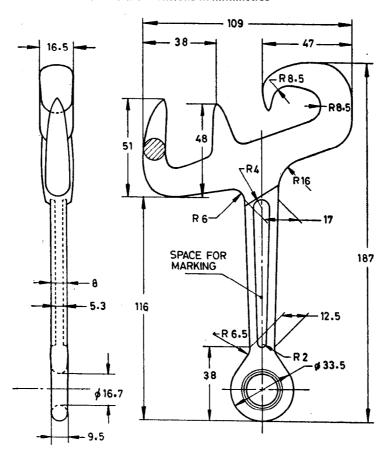


Indian Standard

SPECIFICATION FOR DESCENDERS (TYPE LETTER 'E') FOR MOUNTAINEERING

- 1. Scope Covers the requirements for descenders of type letter 'E' for mountaineering.
- 2. Dimensions -

All dimensions in millimetres



- 3. Material Aluminium alloy to designation 24345 WP of IS: 734 1975 'Specification for wrought aluminium and aluminium alloy forging stock and forgings (for general engineering purposes) (second revision)'.
- 4. Mass The mass of the descenders shall be 150 g, Max.
- 5. Workmanship and Finish
- 5.1 The descenders shall be suitably forged. They shall be free from cracks and other defects. All holes shall be chamfered on all sides.
- **5.2** The descenders shall be given anodic coating to Grade AC15 of IS: 1868 1968 'Specification for anodic coatings on aluminium (*first revision*)'.
- 6. Tests
- 6.1 Tensile Test Each descender shall be subjected to tensile load of 12 kN without showing any failure.

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- 6.2 Crack Detection Test Each descender shall be subjected to crack detection test.
- 7. Marking Each descender shall be legibly and indelibly stamped or marked with the manufacturer's name, initials or recognized trade-mark and the year of manufacture.
- 7.1 ISI Certification Marking Details available with the Indian Standards Institution.

EXPLANATORY NOTE

This standard lays down the requirements of decenders of type letter E for mountaineering. Although maximum mass has been specified but all efforts, should be made to reduce the mass of the descenders without affecting the strength of the tool.